

**Amendments to the Specification**

Please add the following new heading before paragraph [0002]:

BACKGROUND

Please add the following new heading before paragraph [0006]:

SUMMARY OF THE INVENTION

Please replace paragraph [0006] with the following amended paragraph:

[0006] ~~The~~ An object of the present invention is ~~therefore~~ to provide a method of the type named in the preamble in which damage to or a negative effect on the binder due to the thermal embossing process is ruled out or at least minimized.

Please replace paragraph [0007] with the following amended paragraph:

[0007] ~~This object is achieved according to the~~ The present invention provides a method of manufacturing a scouring body wherein a hardenable binder is applied to a material web made from textile material, the material web being subsequently guided through at least one heating zone for at least one thermal hardening process, and the material web being provided with surface embossing in an embossing process by thermal molding. In addition, by carrying out thermal molding is carried out for the embossing process between the application of the binder and a final thermal hardening process is carried out resulting in the final hardening of the binder.

Please add the following new heading before paragraph [0012]:

BRIEF DESCRIPTION OF THE DRAWINGS

Please add the following new heading before paragraph [0015]:

DETAILED DESCRIPTION